



# 116-BS-1386 Safety Manual

## AutroSafe System

AutroSafe 4 Integrated Fire and Gas Detection System IEC61508 SIL2 certified



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## 2 Definitions and references

### 2.1 Definitions and abbreviations used in this document

Term / Abbreviation	Explanation / Description / Definition
AFB	AutoFieldBus
AI_Com	Autronica Loop Communication (Protocol & physical implementation) – the detector loop network
AutoCom	AutoSafe Communication. Protocol used for communication with external systems
AutoNet	AutoSafe System network. TCP/IP network for panel to panel communication and connection to external equipment (AutoCom)
DC	Diagnostic Coverage
Dual Safety	AutoSafe 4 system with redundancy on panels and I/O modules
FAD	Fire Alarm Devices
FAT	Factory Acceptance Test
FARE	Fire Alarm Routing Equipment
FMEA	Failure Modes and Effects Analysis
FMECA	Failure Modes, Effects and Criticality Analysis
FMEDA	Failure Modes, Effects and Diagnostic Analysis
FPE	Fire Protection Equipment
FWRE	Fault Warning Routing Equipment
HFT	Hardware Fault Tolerance – “ability of a functional unit to continue to perform a required function in the presence of faults or errors”
IO	Input & Output
MRT	Mean Repair Time.
MTTR	Mean Time To Restore from detection of fault to operation. Set to the same as MTR.
OZ	Operation Zone. Scope of control & indication in AutoSafe system
PFD <sub>AVG</sub>	Average Probability of Failure on Demand
PDS	A method for quantifying the reliability/availability of safety instrumented systems (SIS). See <a href="http://www.sintef.no/Projectweb/PDS-Main-Page/The-PDS-Method/">http://www.sintef.no/Projectweb/PDS-Main-Page/The-PDS-Method/</a>
RAMS	Reliability, Availability, Maintainability and Safety
SAR	Safety Analysis Report
SAT	Site Acceptance Test. Formal verification of system installed
SIF	Safety Instrumented Function, in this context according to IEC-61508
SIL	Safety Integrity Level, in this context according to IEC-61508
SIS	Safety Instrumented System, in this context according to IEC-61508

## 2.2 References

Ref no	Document Identification	Document Name
1.	<a href="#">asafesystemd_egb</a>	System Description
2.	<a href="#">asafeinstall_dgb</a>	Installation Handbook
3.	<a href="#">asafecommiss_egb</a>	Commissioning Handbook
4.	<a href="#">asafeoperate_fgb</a>	Operator's Handbook
5.	<a href="#">sysdeenginifg_xgb</a>	System Design and Engineering
6.	<a href="#">asafeconfig_egb</a>	Configuration Handbook
7.	EN-54 part 2	Fire detection and fire alarm systems - Part 2: Control and indicating equipment
8.	IEC 61508 2010 Part 1 – 7	Functional safety of electrical/electronic/programmable electronic safety-related systems
9.	TÜV Nord Report no 12 207 555929-002	TÜV Technical report dated 5/3-2012
10.	TÜV Nord Certificate 44 207 11 555929-001	TÜV Certificate AutoSafe 4 Oil & Gas Sil2
11.	AutoCom	AutoCom descriptions:
11.1.	116-BS-1387	AutoCom Protocol Specification
11.2.	116-BS-1388	AutoCom Sliding Window
11.3.	116-BS-1389	AutoCom High Integrity
12.	OLF-070 Edition 2	APPLICATION OF IEC 61508 AND IEC 61511 IN THE NORWEGIAN PETROLEUM INDUSTRY
13.	<a href="http://www.sintef.no/Projectweb/PDS-Main-Page/The-PDS-Method">http://www.sintef.no/Projectweb/PDS-Main-Page/The-PDS-Method</a>	PDS
14.	TÜV Nord Report no 35152659	TÜV Technical report dated 4/9-2015 "Dual Safety"

## 3 Introduction

### 3.1 Scope of this document

This Safety Manual defines the requirements and recommendations on how to use the AutoSafe System where requirements for safe operation according to IEC-61508 SIL2 are applicable. Failure to complete the actions described in this document would contravene the certification requirements.

The Safety Manual is approved by TÜV as part of the AutoSafe System approval.

Further, it is the responsibility of the owner to ensure that the AutoSafe System is suitable for the chosen application and complies with the appropriate application standards.

OLF 070 [12] defines requirements for the use of IEC 61508 on the Norwegian Continental Shelf, including implementation of functions to a pre-defined SIL and requirements for management and evaluations related to maintenance, operations and modifications. Our recommendation is to use this as a general guideline for SIL certified applications.

The typical user of this document is the responsible for engineering / installation / commissioning and/or operational planning.

This Safety Manual is by no means complete (as a standalone document), the referenced documents are also necessary.

### 3.2 AutoSafe System overview

The AutoSafe fire and gas detection system is certified to satisfy IEC 61508, SIL 1 and SIL 2 (Ref [8]). A short description of the system and its components is given in this report.

The AutoSafe 4.x system covers different types of fire and gas panels, connected through a network of panels. (See Figure 1 AutoSafe Integrated fire and gas detection System). A data channel (AutoCom) to third-party equipment may be connected to one or more of the panels. The data channel may also be connected to communication protocol converters for industry standard communication protocols. (These protocol converters are not prepared for SIL2 approval.)

Various field buses dedicated to applications connect field equipment to the panels. Field buses are AL\_Com (Smoke & Heat Detectors and I/O units), PowerLoop (Power-demanding detectors) and AFB for the distribution of PowerLoop and AL\_Com loop drivers.

Multiple I/O modules (Loop drivers and input/output modules) can be connected to some panel-types. BSD-type loop modules are used as interfaces between a panel and a detector loop.

Detectors and I/O loop units are connected through the AL\_Com detector loop. Detectors may also be connected via distributed Loop Drivers, on AutoFieldBus or PowerLoop.

Note that not all parts will be present in all applications. For example, the alarm output of the fire- and gas detection system may be connected to the general control system and the I/O units may be omitted. The number and types of panels are also application-dependent. The requirements for integration of the AutoSafe system into a site specific installation are described in the User manuals. See System Description [1] for more information.

### 3.2.1 AutoSafe SIL2 system (non-Dual Safety)

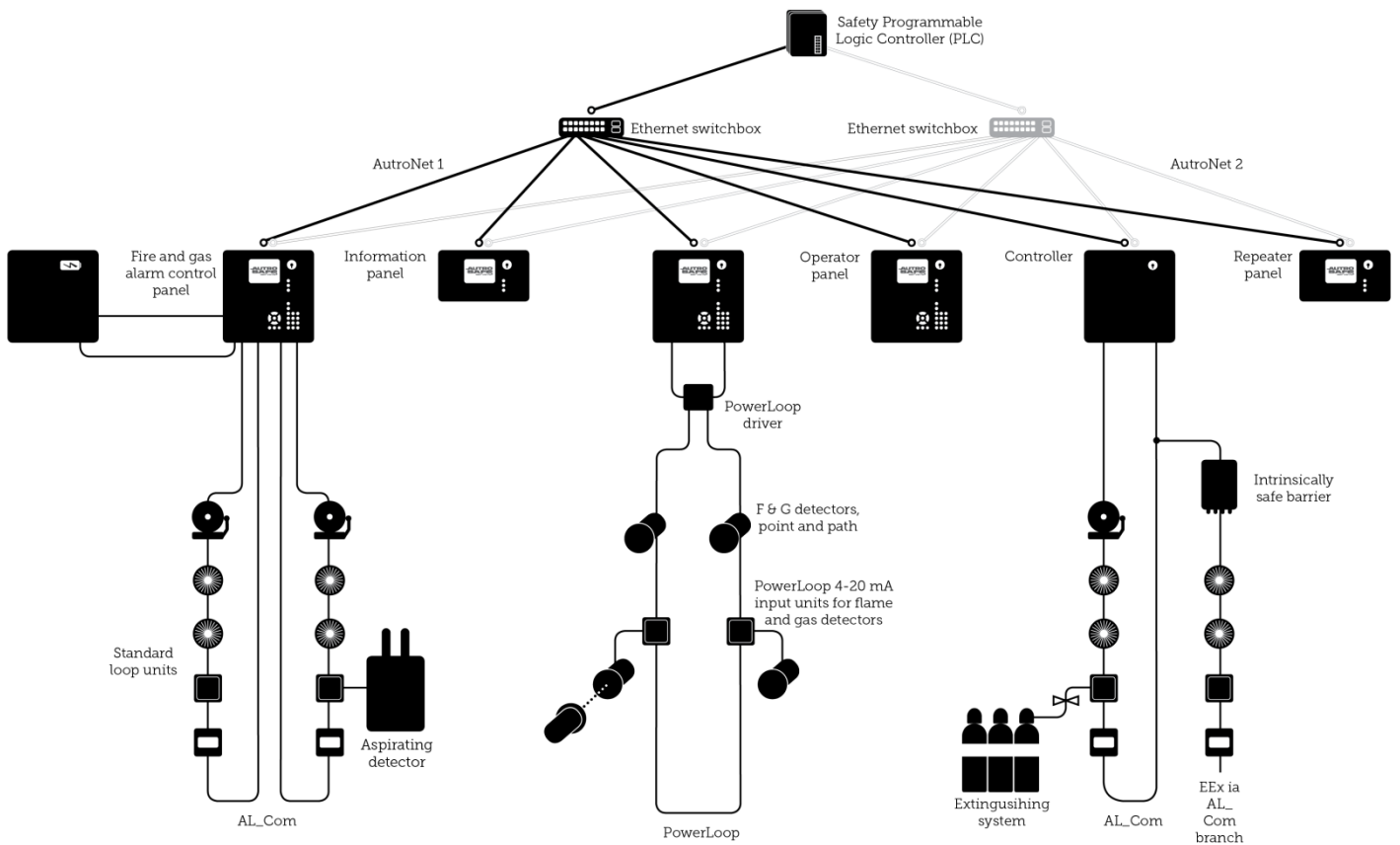


Figure 1 AutoSafe Integrated fire and gas detection System – Typical system topology

This is an example of a typical AutoSafe System. (Note that not all parts of this system are included in the IEC-61508 TÜV approval of AutoSafe. Section 6.1 Equipment list shows these).



### 3.2.2 AutoSafe Dual Safety SIL2 system

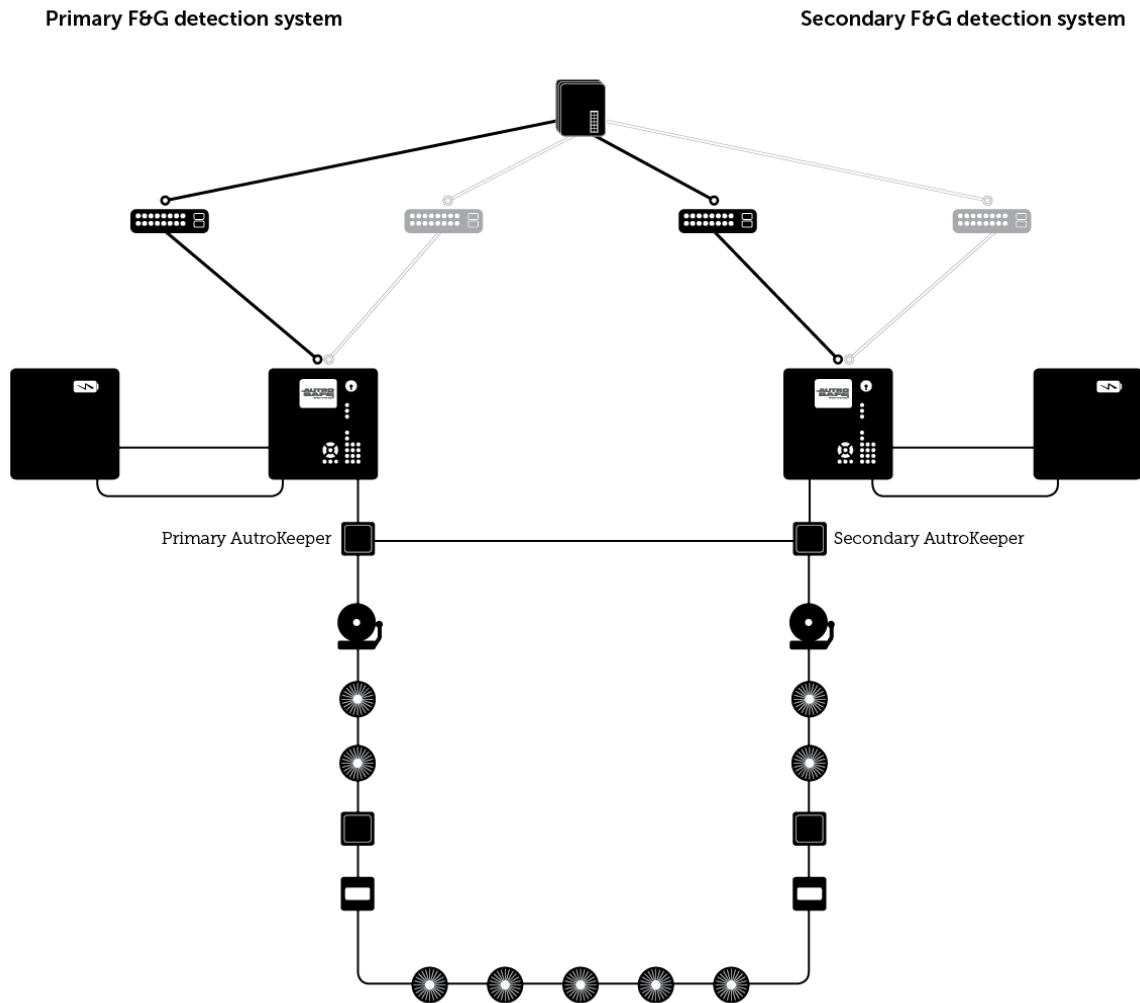


Figure 2 AutoSafe Dual Safety SIL2 – Example of redundant panel

This is an example of a simple SIL2 system (Note that not all parts of this system are included in the IEC-61508 TÜV approval of AutoSafe. Section 6.1 Equipment list shows these).

Panels, Power and I/O modules are duplicated physically in a Dual Safety installation.

## 3.3 Mode of operation

The AutoSafe system is approved for Low demand operation (ref [8] IEC-61508-4 sect 3.5.16).

The Operator's Handbook [4] describes Access levels to the panel operation. Methods or guidelines should be defined to ensure that unintended reduction of safety is not introduced by unauthorised personnel.

More information is provided by the AutoSafe user manuals [1-6].

### 3.3.1 Operation modes

During commissioning and start-up or re-initialisation of the AutoSafe system is not fully operational. A detailed description is found in the Commissioning handbook [3].

## 4 General Safety instructions

### 4.1 AutoSafe System design

The Safety Integrated function of any AutoSafe System is to detect alarms by fire or gas detectors, and signal them to configured outputs, by discrete signals or AutoCom data.

If the AutoSafe System is not capable of this, a fault describing the origin of the problem as closely as possible shall be signalled.

Information about the system's state is shown on the AutoSafe panel display by dedicated indicators and a buzzer which alerts personnel in the vicinity. This way of signalling via the panel operator interface is neither included in the safety function nor in the safety analysis for approval.

### 4.2 Safety Instrumented Function and System

The AutoSafe System is an E/E/PE system intended both as a mitigating and a proactive barrier for protecting an Equipment Under Control (EUC). Such a system may be considered as a Safety Instrumented System (SIS), which consists of at least 3 subsystems:

- a) Input elements (IE) – AutoSafe Detectors that detect potential dangerous conditions
- b) Logic solver (LS) – AutoSafe Panels that analyse the input from IEs and control final elements as an effect of causes
- c) Final elements (FE) – Outputs or AutoCom performing a safety function on the Equipment Under Control (EUC)

A Safety-Instrumented Function (SIF) is a function that is designed to protect the EUC against a specific demand. The IE is a subsystem of the safety-related system that performs the SIF and that is implemented by a SIS.

A Safety Integrity Level (SIL) is always related and calculated to a specific SIF and not to a SIS or individual components.

#### 4.2.1 AutoSafe SIL2

In an AutoSafe SIL2 system the following is the safety function:

- a) An alarm event from a loop unit, i.e., a manual call point, smoke, fire or gas detector, shall be detected and the alarm event shall activate outputs i.e. FPE, FAD, FARE according to the site specific configuration data.
- b) An alarm event shall be sent to the external systems via AutoCom according to the site specific configuration data.
- c) Fault events shall activate FWRE and any other configured outputs according to its site specific configuration data. A fault event shall cause a corresponding fault message to be sent to external systems via AutoCom.

#### 4.2.2 AutoSafe Dual Safety SIL2

A Dual Safety SIL2 system adds the following components and roles to an AutoSafe SIL2 system:

- a) AutoKeepers that initiates and controls a loop "hot-swap".
- b) Secondary panels with loop drivers. This system is "Hot-Standby" which means a running system not connected to the loop, but ready to communicate with loop units after a "hot-swap".

The secondary system (b) is a copy of the primary system with, seen in isolation, the same safety functions as the system described in [4.2.1](#).

The Dual Safety structure as a whole adds the following safety functions:

- "Hot-swap" the loop control from the active system to the standby system in case the active system fails to operate the loop in the following conditions:

- a) Loss of power in the active system
- b) Missing ping from the active system

The standby system shall monitor itself and signal faults also when the system is in standby mode. . These safety functions increase the availability and fault tolerance of the total system and the availability of the loop units.

#### 4.2.2.1 AutoKeeper

The AutoKeepers safety function is to monitor that the loop has power and communication with the active system.

On loss of power or missing ping: the AutoKeepers will automatically switch power and communication to the standby side without dropping the power on the loop. Communication will automatically be handled by the standby system which is now having control over the loop.

### 4.3 Safety function diagnostics

The requirements of EN-54 part 2 define periodic verification of safety critical functions. A description of diagnostics and reports are shown in section Repair, Diagnostic [4.8.1].

### 4.4 AutoSafe site specific design

There are some constraints that must be observed in order to obtain safe operation:

Operation Zones (OZ) should be used carefully in SIL approved applications to make sure that the system is kept simple and manageable. The OZs define a hierarchic partitioning of the system. Alarms, Faults etc. are propagated upward in the OZ hierarchy. Commands such as Reset and Silence are propagated downwards. Activation of Fire Alarm Devices and Fire Protection Equipment can in principle be configured across the OZ hierarchy. This should be avoided to ensure that alarms always can be silenced and the system can be reset in a logical and straightforward way. This is ensured by not using more than two levels in the OZ hierarchy and to not cross connect Cause & Effect relations between adjacent OZs.

The only exception for using a third level of OZs is that these OZs are used to collect outputs that shall be activated as a group.

If a new installation reuses a configuration from another installation, care shall be taken to ensure that parts or the whole of it is not integrated into a different setting unless risks and / or consequences are evaluated.

The specified time of reaction is defined for the first event; if multiple events appear in a short timeframe it may require longer processing and action time.

Data or signals from equipment not listed in the List of approved products must not be used in logic that interferes with the safety function(s). For example: input units or IO Modules that are not approved, or non-compliant items using standard AutoCom communication like Modbus/Espa etc. should not inhibit, disable or in other ways prevent a potential activation of a safe function.

The network used for AutoNet shall only be utilised for the AutoNet and AutoCom data traffic. Modbus may be used for transmission of information to an external system, but shall not have influence on the safety functions.

The outputs from the AutoSafe System are AutoCom High Integrity only or by outputs from the list of certified equipment only (See TÜV Certification Report [9]).

Power sourced to the system shall be redundant to ensure reliability and avoid common factors of failure over the system. Likewise, power sourced from the AutoSafe system to vital parts distributed in the system that is engineered for the safety application shall be redundant and have separated physical paths.

In AutoSafe the communication by AutoNet or field buses are designed for redundancy by duality or

ring structures. It is required to install the cable and wiring so that this redundancy is maintained and also robust to cabling trouble.

## 4.5 Installation

Requirements to mechanical fitting / electrical connection/ EMC/ shielding & grounding/ heat dissipation / environment etc. are described in the Installation Handbook [2].

## 4.6 Commissioning

The AutoSafe system shall be engineered and commissioned by certified personnel trained in and having knowledge of the product and the safety requirements it is intended for.

Recommendations and guidelines for configuration & commissioning are described in commissioning handbook [3].

Prior to the operational use of the system, a full SAT or FAT shall be made to verify all causes and effects completely to ensure that all safety functions are correct. (These tests are normally dictated by the end user). See also the list of periodic verification, Appendix 6.2 AutoSafe Maintenance Schedule.

## 4.7 Operation, Maintenance, Inspection & Service

During the life cycle of the product personnel with sufficient competence shall be responsible for performing the defined tasks.

A periodic maintenance scheme is described in Appendix 6.2 AutoSafe Maintenance Schedule. The  $PFD_{AVG}$  calculations (later in this document) are based on either 12 months or 18 months periods. Thus the calculated figures according to test period of AutoSafe may be adapted to the integration's requirements.

The AutoSafe System shall be in Access level 1 (or 2) in operation. Entering access level 3 shall only be allowed for competent personnel and with care, as parts of the system may be set out of function.

If 3<sup>rd</sup> party equipment is interfaced to AutoSafe the corresponding user manuals and Safety manuals of these shall be used during the lifecycle of the installation.

### 4.7.1 AutoSafe Dual Safety SIL2 Configuration

It is possible to configure Dual Safety systems to either only transfer the loops that are lost from the Active system, or to select that all loops shall be transferred if the criteria for transferring one loop is satisfied. This is done by choosing "Swap loop control for all loops" in Site Configuration System Settings in the configuration tool.

A Dual Safety system will by default not initialise automatically. However it is possible to configure the primary system to automatically initialise by choosing "Dual Safety automatic initialisation" in the configuration tool.

## 4.8 Repair & Restore

AutoSafe will diagnostic itself and report faults if they occur. A textual description of the fault is presented on the display of the panel. It will also be reported on AutoCom.

### 4.8.1 Diagnostic

Diagnostic intervals	Diagnostic	Result of failure
< 100s	HW Watchdog & System Monitoring of SW tasks	Restart or System Fault
	Fault in communication lines; AutoNet, AFB, Powerloop; AI_Com, AutoCom	Fault condition & indication
	Fault in or/ missing units (no answer on polling)	Fault condition & indication
	Power supply; voltage or temperature outside spec	Fault condition & indication
< 15 min	Missing battery	Fault condition & indication (report)
< 30 min	Missing power supply	Fault condition & indication
< 1hour	Site specific configuration data, SD flash	Fault condition & indication
	Site specific configuration data, RAM	Restart or System Fault
< 4 hour	Battery high resistance	Fault condition & indication
< 24 hour	SD memory file check (Program & site specific configuration data)	Fault condition & indication
	SV of all detectors (of SV type)	Fault condition & indication Or log only (depends on Config setting)
Restart of system	All of the above, plus:	
	Deep Memory check	Halted start up / System Fault
	File system check & file check	Try to repair or Halted start up
	Compatibility Program version vs site Specific configuration data	Halted start up / Commission mode
	Panel switch settings consistency	Halted start up / Commission mode

The fault report indicates the source of the problem, and the responsible for responding to a fault can use this to isolate the problem. The log should also be examined, especially after a reboot or System Fault.

The Main CPU controls the Panel Operational State relay per panel. The relay is in the activated state as long as the application software is running. It is switched to the deactivated state in the following situations:

- Power off
- Panel is in the Safe State / System Fault
- The Application SW is not initialised, i.e., not able to react on any type of input from field devices.

Outputs and indications like Fault, Disablements, Point Inhibit, FWRE / Common Trouble are invalid unless the Panel Operational State output signal is activated.

The scope and consequence of the fault shall be evaluated to ensure that the required safety level is maintained.

Availability of Spare parts should be planned in order to maintain a certain MTTR, based on the requirements at the site. The FMEDA calculations of AutoSafe assume MTTR=8 hours.

Once the parts have been replaced and system set into operation, functional verification shall be performed to verify that the system is fully operational after the repair. It should be noted that it is the customer's responsibility to obtain a proper MTTR when planning the operation of the site.

A restart in a Dual Safety system will require manual interaction to get the system in a fully functional state. Automatic start-up of the primary system is configurable.

## 4.9 Modifications (planning)

Modifications of an existing AutoSafe application should go through all relevant steps of the initial installation procedure. To this end, the documentation of the initial installation process and the SAT checklist should be used as a basis to generate simplified modification checklists.

These checklists must then be followed to ensure that the resulting modified AutoSafe system is still working as intended. Special consideration should be given to the modification of the AutoSafe configuration, because of its safety relevance.

## 5 Reliability data

The calculation of the reliability data is shown in Appendix, [5.1]. Engineering judgement based on IEC-61508-2010 [7] together with PDS-data [Ref 13] has been performed during the first approval of AutoSafe to IEC-61508.

All units are considered to be Type B according to the definition in IEC 61508 part 2 (Ref [8])

### 5.1 Part Reliability Data AutoSafe SIL2

Data of each product is extracted from the respective RAMS / Diagnostic coverage or FMEDA documents. The data will be sufficient to integrate AutoSafe in an installation. MTTR is assumed to be 8 hours in the calculations.

The interpretation of these data (by each column in the table) is defined in IEC 61508-4 (Ref [8])

Component	SFF [%]	$\lambda_D$	DC	Single channel (Technical Report No. 12 799 416000-002)		Dual Safety – HFT1 struture (1oo2D)	
				PFD <sub>AVG</sub>	PFD <sub>AVG</sub>	PFD <sub>AVG</sub>	PFD <sub>AVG</sub>
				T1 = 12 months	T1 = 18 months	T1 = 12 months	T1 = 18 months
BSD-31x	96,0 %	8,00E-08	0,90	3,57E-05	5,32E-05	1,84E-06	2,74E-06
BSB-310	96,0 %	8,00E-08	0,90	3,57E-05	5,32E-05	1,84E-06	2,74E-06
BSJ-310	86,0 %	3,00E-08	0,30	9,22E-05	1,38E-04	3,53E-06	5,29E-06
BSE-310	95,3 %	7,00E-08	0,90	3,12E-05	4,66E-05	1,99E-06	2,97E-06
BSE-320	84,0 %	8,00E-08	0,60	1,41E-04	2,11E-04	1,69E-05	2,54E-05
BSD-340	96,0 %	8,00E-08	0,90	3,57E-05	5,32E-05	1,84E-06	2,74E-06
BD(H)-***/**	96,3 %	1,00E-06	0,91	4,02E-04	5,99E-04	2,05E-05	3,07E-05
BHH-***	95,6 %	3,84E-07	0,94	1,02E-04	1,51E-04	7,37E-06	1,09E-05
BHH-320&520	95,7 %	6,65E-07	0,93	2,16E-04	3,21E-04	1,52E-05	2,27E-05
BF-***	81,8 %	3,00E-07	0,33	8,75E-04	1,31E-03	5,52E-05	8,35E-05
BN-221/01	91,5 %	1,43E-06	0,85	9,44E-04	1,41E-03	8,94E-05	1,34E-04
BN-221/02	91,4 %	6,42E-07	0,86	4,04E-04	6,04E-04	4,93E-05	7,37E-05
BN-300&500	91,0 %	9,00E-08	0,90	4,01E-05	5,99E-05	6,56E-06	9,79E-06
BN-310	90,1 %	4,30E-08	0,84	3,06E-05	4,57E-05	4,17E-06	6,22E-06
BN-320	90,1 %	4,30E-08	0,84	3,06E-05	4,57E-05	4,17E-06	6,22E-06
BZ-500	98,0 %	2,00E-08	0,90	8,92E-06	1,33E-05	1,99E-07	2,95E-07
BN-300M	91,0 %	9,00E-08	0,90	4,01E-05	5,99E-05	6,56E-06	9,79E-06
BSD-321	96,0 %	8,00E-08	0,90	3,57E-05	5,32E-05	1,84E-06	2,74E-06
BN-342	91,0 %	9,00E-08	0,90	4,01E-05	5,99E-05	6,56E-06	9,79E-06
AutoPoint HC300PL	97,1 %	3,04E-06	0,95	6,68E-04	9,90E-04	4,44E-05	6,63E-05
AutoFlame X33AF PL	98,3 %	1,60E-06	0,97	2,54E-04	3,74E-04	1,09E-05	1,62E-05
BN-180	86,6 %	8,00E-08	0,73	9,42E-05	1,41E-04	1,16E-05	1,74E-05
(BS-420)							
BSA-400 Std alone	93,7 %	1,13E-06	0,93	3,43E-04	5,10E-04	4,15E-05	6,19E-05
BSA-400 Ethernet & Multifunct	96,2 %	2,69E-06	0,96	5,44E-04	8,05E-04	4,03E-05	5,99E-05
BSA-400A All functions	91,1 %	3,71E-06	0,90	1,65E-03	2,46E-03	2,61E-04	3,91E-04



Component	$\lambda_{TOT}$	MTTF [hours]	Average availability *)
BSD-31x	2,00E-07	5 000 000	99,99984 %
BSB-310	2,00E-07	5 000 000	99,99984 %
BSJ-310	1,50E-07	6 666 667	99,99988 %
BSE-310	1,50E-07	6 666 667	99,99988 %
BSE-320	2,00E-07	5 000 000	99,99984 %
BSD-340	2,00E-07	5 000 000	99,99984 %
BD(H)-***/**	2,40E-06	416 667	99,99808 %
BHH-***	5,12E-07	1 955 034	99,99959 %
BHH-320&520	1,11E-06	900 901	99,99911 %
BF-***	1,10E-06	909 091	99,99912 %
BN-221/01	2,50E-06	400 160	99,99800 %
BN-221/02	1,06E-06	946 074	99,99915 %
BN-300&500	1,00E-07	10 000 000	99,99992 %
BN-310	7,00E-08	14 285 714	99,99994 %
BN-320	7,00E-08	14 285 714	99,99994 %
BZ-500	1,00E-07	10 000 000	99,99992 %
BN-300M	1,00E-07	10 000 000	99,99992 %
BSD-321	2,00E-07	5 000 000	99,99984 %
BN-342	1,00E-07	10 000 000	99,99992 %
AutoPoint HC300PL	5,00E-06	199 840	99,99600 %
AutoFlame X33AF PL	3,21E-06	311 429	99,99743 %
BN-180	1,60E-07	6 249 266	99,99987 %
(BS-420)			
BSA-400 Std alone	1,21E-06	829 119	99,99904 %
BSA-400 Ethernet & Multifunct	3,13E-06	319 622	99,99750 %
BSA-400A All functions	4,14E-06	241 784	99,99669 %

NOTE 1: HFT is the Hardware Fault Tolerance of a unit to achieve the defined SIL level. A hardware fault tolerance of N means that N + 1 fault is the minimum number of faults that could cause a loss of the safety function, ref [8-2].

In a SIL2 system BSJ-310, BSE-320, BF-xxx and AutoCom & AutoNet all have a HFT = 1.

## 5.2 Common Cause failures

### 5.2.1 Redundancy

There are few parallel dependency paths where common cause failures apply. It is most visible when considering redundancy, as any common failure mechanism will affect both. The AutoSafe System is mostly singular, however the field equipment is cabled as loop cabling. In addition there are two diverse power sources. This applies to the AutoNet, AutoFieldBus, PowerLoop and AL\_Com loops.

The loop structure creates redundancy, and the strength is that there is a higher probability of physical distance between the two paths at installation (compared to dual redundant buses). Common cause failures here may be:

- Distributed weak connection or short (not a certain defined point of break or short, which then makes it difficult to detect).
- Design weaknesses (systematic failure) that lead to a failure to operate the isolation in each device
- Power supply failure
- Environmental problems (humidity / water flow, electrical (noise), temperature)
- User errors leading to overload at certain events

The use of a loop structure for cabling and isolation in each device is robust against single faults in the cabling itself. Multiple faults will of course have more drastic effects (two breaks on the same loop will make multiple devices lost). Single faults on field equipment are considered to be isolated.

A Dual Safety configuration will reduce the effect of common cause failures on network and panels as long as the Primary and Secondary systems are completely separated.

### 5.2.2 $\beta$ - factor

When applying this at a plant, plant specific  $\beta$  - factors should be adopted. Note that the engineering of the site influences this factor; separation of equipment and cables, common power supplies, temperature control of equipment ambient etc.

### 5.2.3 Other Common Cause failures

Activators sharing the same equipment as the detector that is intended to trigger them. Examples:

- Outputs on the same loop as the detector. Loop driver or cable problems etc. affect both.
- Outputs on the same panel as detector. Panel failure will prevent activation.

#### Stress

If components are stressed more than expected, caused by electrical, temperature or humidity outside specified range, this will probably affect several products.

#### Power supply failure

Overload at certain events, reduced capability etc.

#### Other situations

Excessive stress and Abnormal situations that may occur, like water flow / ingress, natural events like earthquake, hurricanes, fire in the installed system area, physical damage from vehicles, animals and falling trees etc.

## 5.3 Case calculations

A set of typical cases of installations is described in the TÜV certification report [9], with calculations of  $PFD_{AVG}$ .

## 6 Appendices

### 6.1 Equipment list

List of Products approved of AutoSafe 4.x

<b>Product no.:</b> System Units	<b>Description:</b>
BS-420G2	BS-420G2 is a complete fire alarm control panel with full operation capabilities. Ref. datasheet bs420_cgb.pdf
BC-420G2	The Controller, BC-420G2, serves as a connection unit for the detection loop, alarm sounders, controls and inputs. Ref. datasheet bc420_cgb.pdf
BC-440G2	Same as BC-420G2 but for rack mounting
BU-420G2	The fire brigade panel BU-420G2 displays alarms and allows you to operate alarms and receive additional information related to the relevant operation zone. To operate alarms, a fireman's key must be used. Ref. datasheet bubv420_cgb.pdf
BV-420G2	The Information Panel BV-420G2 serves as an indication device only. It provides information related to the defined operation zone(s). Ref. datasheet bubv420_cgb.pdf
BS-430G2	BS-430G2 serves as an operating panel for one or several defined operation zones. Ref. datasheet bs430_cgb.pdf
<b>IO Modules in System Products</b>	
BSD-310,311	Detector Loop driver module
BSB-310	4 Monitored output module
BSJ-310	8 Open collector output module
BSE-310	4 Monitored input module
BSE-320	8 Galvanic isolated input module
BSS-310A	Power supply for IO Modules
BSL-310	Communication Module
BSS-311	Dual Power Monitoring unit
<b>AFB &amp; PowerLoop Units</b>	
BSD-340	Powerloop driver module
BSD-321	AutroFieldBus to serial Interface
<b>Detector Loop Units</b>	
BDH-200,300, 500	Heat detector
BHH-200,300, 500	Smoke detector
BHH-320/520	Multi sensor

BF-XXX	Call point
BN-221/01	State machine unit
BN-221/02	Monitored Output unit
BN-300/500	Input unit
BN-310	Relay output unit
BN-320	I/O unit
BZ-500	Ex-barrier
BN-300M	Modular input unit
PowerLoop	
BN-342	4-20 mA Input unit
AutroPoint HC-300 PL	Gas detector
AutroFlame X33AF PL	Flame detector
Other parts	
BSL-332	Profisafe protocol converter
BN-180	AutroKeeper (Dual Safety)

## 6.2 AutoSafe Maintenance Schedule

There are many factors to consider when setting up a maintenance schedule. Among important factors to consider are classification, National / Government regulations, SIL requirements, etc. From our experience with various oil and gas installations, we recommend reviewing the contents of the table below when defining your site's maintenance schedule:

Autronica supplies quality products, of which most possess a built-in self-checking functionality. The detectors are able to detect errors as they occur. The self-test ensures that the detector is able to initiate an alarm when it should, and at the right level (it is a calibrated alarm test). In environments such as a production platform, FPSO (Floating Production Storage & Offloading) and refinery, etc., there is always a risk that a sensor or detection chamber can be physically covered. It is therefore very important that a visual inspection is done regularly.

Detector/Equipment:	Type:	Polluted or Loaded areas: [Yes/No]	Schedule:	Notes:
Smoke/Heat – detectors	BH-50x [S,/EX,/N], BD-50x		12-24 months	Depending on area classification, it is possible to make a schedule where you test, for example, 20% random detectors. Every detector does a SelfVerify check every day, where the detector tests itself for errors/pollution.
Smoke/Heat – detectors	BH-50x [S,/EX,/N], BD-50x	Yes	6-12 months	SelfVerify will do a calibrated check on each detector every day, but in heavy polluted areas it is recommended to make a visual inspection more often.
Manual Call Points	BF-50x [/EX]		3 months	Visual Inspection
Manual Call Points	BF-50x [/EX]		6 months	Function test
Flame Detectors	X33AF		6 months	Visual Inspection -- A calibrated optical integrity test is done every 60 seconds and it is therefore not necessary to perform manual functional testing.
Flame Detectors	X33AF	Yes	3 months	Visual Inspection
Flame Detectors	X33AF		12 months	Function test
Gas Detectors	HC-200, HC-300PL		3 months	Visual inspection
Gas Detectors	HC-200, HC-300PL		12 months	Function test
Gas Detectors	Toxic (Electro Chemical), Catalytic Gas sensors		3 months	Visual inspection and calibration has to be done on a regular basis. These detectors are not self-checking, and the sensors will inherently degrade over time.
Field mounted Input/Output modules			12 – 24 months	Visual inspection
AutoSafe, controllers, repeater panels, modules etc. placed in equipment/instrument rooms etc.	See List of Equipment [sect 6.1]		1 month	Functional test of Alarm from a point Fault report from a loop unit NOTE: Monthly tests unless actual events have taken place, then these will be valid as a test (check event log)".

AutroSafe, controllers, repeater panels, modules etc. placed in equipment/instrument rooms etc.	See List of Equipment [sect 6.1]		1 year (or interval defined by the site specific T1 = Test Interval)	Full service. Visual inspection of all parts. Verify cause / effects, batteries, pollution of detectors, check events in logs and reports. Perform a Power On restart of the system.
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- 1) Recommendations for the periodic service of the overall system is described in “AFS-02508 Sjekklister ved periodisk kontroll” (Norwegian only)